Positioning Pin ▶ Standard Type • P-size Selection Type
Large Head Spherical Type

Please order according to the diagram

❶~❸ Select the type and parameters in the order of for ordering ◎ Optional Processing

Model(❶Code)	–	❷D	–	❸P	–	RC
BFKAQ	–	D3	–	P6	–	RC

Price Excluding Tax (Yuan)

● Discounted Price

Quantity	1~9	10~
Price	100%	Separate Quotation

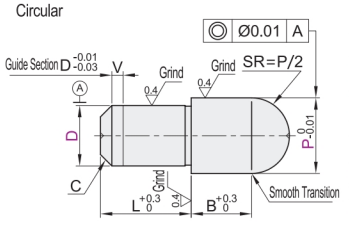
CAD 2D 3D

Circular			Multi-faceted Type			Material		Hardness	Surface Treatment
Dm6	Dp6	Dg6	Dm6	Dp6	Dg6	International	Equivalent		
BFKAQ	BFKBQ		BFKDQ	BFKEQ		9CrWMn	SKS3	Quenching Hardness 58~61HRC	—
BFKAR	BFKBR	—	BFKDR	BFKER	—			Quenching Hardness 58~61HRC , Coating Hardness 850HV~	Hard Chromium Plating + Polishing, Coating Thickness 3~5μm
BFKAS	BFKBS					0Cr18Ni9	SUS304	—	—
BFKAT	BFKBT		—	—		9Cr18Mo	SUS440C	Quenching Hardness 48~53HRC	
—	—	BFKCJ			BFKFR	GCr15	SUJ2	Quenching Hardness HRC56~, Coating Hardness 850HV~	Hard Chromium Plating , Coating Thickness 3~5μm

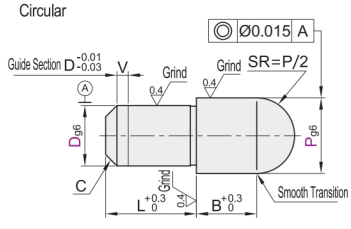
◎ P Dimension Tolerance Chart

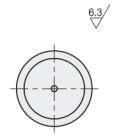
P	g6
2~3	-0.002 -0.008
4~6	-0.004 -0.012
8~10	-0.005 -0.014
12·13	-0.006 -0.017

Circular

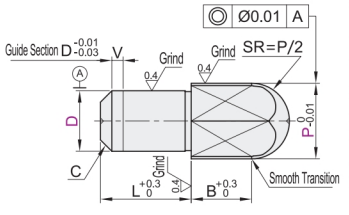


Circular

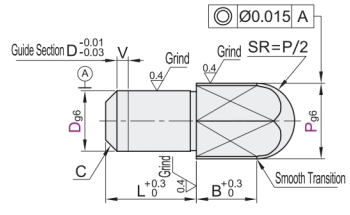


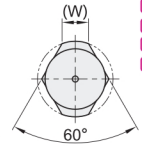


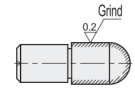
Multi-faceted Type



Multi-faceted Type



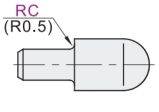




- ! Polishing: Indicates the Polishing Processing Area.
- ! SUS440C Identification Groove on Processed D Section of Material.
- ! SUS304C May Have Been Grinded or Have No Center Hole.
- ! Due to the presence of a center hole, the spherical surface is almost invisible when the P-size is small.

Model Code			D	D Tolerance m6	p6	g6	P	L	B	C	V	(W)
Dm6	Dp6	Dg6	1				2	3	3	0.1	0	—
BFKAQ	BFKBQ	BFKCJ	2	+0.008 +0.002	+0.012 +0.006	-0.002 -0.008	3 4	4		0.5		1.2
BFKAR	BFKBR	BFKFR	3				4 5 6		5			1.5
BFKAS	BFKBS		4				5 6 7	5		6		1.8
BFKAT	BFKBT		5	+0.012 +0.004	+0.020 +0.012	-0.004 -0.012	6 7 8			1	1	2.2
BFKDQ	BFKEQ		6				7 8 9 10	10	8			3
BFKDR	BFKER		8	+0.015 +0.006	+0.024 +0.015	-0.005 -0.014	9 10 11 12	15		1.5		3.5
			10				12 13		10	2		4

Optional Processing

Code	Technical Specification
RC	Change Neck Undercut to R 0.5  Selection Method RC ! P-D≤2 Not Applicable