

Positioning Pin ▶ Standard Type • P-size Selection Type

Small Head Spherical Type



Please order according to the diagram

①~③ Select the type and parameters in the order of for ordering ④ Optional Processing

Model(①Code) — ②D — ③P — ④RC
BFPAQ — **D3** — **P2** — **RC**



Price Excluding Tax (¥/mm)

Discounted Price

Quantity 1~9 10~
 Price 100% Separate Quotation



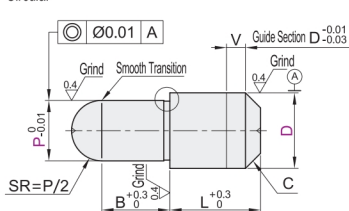
CAD 2D 3D

Circular			Multi-faceted Type			Material		Hardness	Surface Treatment
Dm6	Dp6	Dg6	Dm6	Dp6	Dg6	International	Equivalent		
BFPAQ	BFPBQ		BFPDQ	BFPEQ		9CrWMn	SKS3	Quenching Hardness 58~61HRC	—
BFPAR	BFPBR		BFPDR	BFPER				Quenching Hardness 58~61HRC, Coating Hardness 850HV~	Hard Chromium Plating, Coating Thickness 2~3µm
BFPAS	BFPBS					0Cr18Ni9	SUS304	—	—
BFPAT	BFPBT					9Cr18Mo	SUS440C	Quenching Hardness 48~53HRC	Polishing
—	—	BFPCJ			BFPFJ	GCr15	SUJ2	Quenching Hardness HRC56~, Coating Hardness 850HV~	Hard Chromium Plating, Coating Thickness 3~5µm

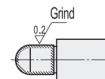
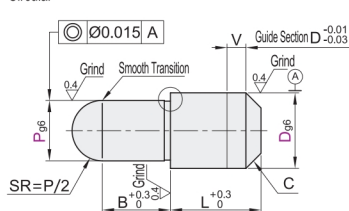
④ P Dimension Tolerance Chart

P	g6
1.5~3	-0.002 -0.008
4~5	-0.004 -0.012

Circular

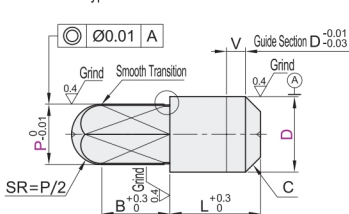


Circular

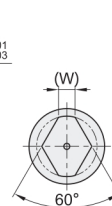
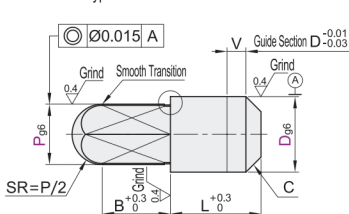


④ Polishing: Indicates the Polishing Processing Area (Except for polygonal cutting surfaces).

Multi-faceted Type



Multi-faceted Type



a=0.4 (P≤2)
 a=0.8 (P≥3)
 d=0.05 (P≤2)
 d=0.1 (P≥3)

④ SUS440C Identification Groove on Processed D Section of Material

Model		D Tolerance			P	L	B	C	V	(W)
Code	D	m6	p6	g6						
Circular	2	+0.008	+0.012	-0.002	1 1.5	4	2	0.3	0	—
	3	+0.002	+0.006	-0.008	2	5	3	0.5	—	—
Multi-faceted Type	4				2 3				1	1.0
	5	+0.012	+0.020	-0.004	2 3 4	10	5	1	—	1.2
	6	+0.004	+0.012	-0.012	2 3 4 5				—	1.5

Optional Processing

Code	Technical Specification	
RC	Change Neck Undercut to R 0.5	Selection Method RC ④ P-D ≤ 2 Not Applicable