

Positioning Pin ▶ L Dimension Specified Type • Fixed Tolerance Type / Tolerance Selection Type

Straight Shank with Small Bore Size



Please order according to the diagram

①~④ Select the type and parameters in the order of for ordering

❑ Fixed Tolerance Type(Flat-ended Type)

Model(①Code) - ②D - ③L - DB CN

BHMAQ - D2.5 - L15 - CN

❑ Optional Processing

❑ Tolerance Selection Type

Model(①Code) - ②D - ③L - ④E - DB CN

BHMDQ - D0.40 - L10 - E0.5 - CN

❑ Optional Processing



Discounted Price

Quantity 1~9 10~
Price 100% Separate Quotation

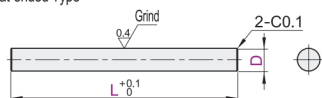
Price Excluding Tax (¥/mm)



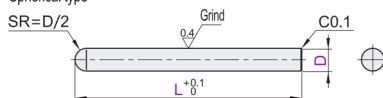
CAD 2D 3D

Fixed Tolerance Type	Tolerance Selection Type	Shape	Material		Hardness	Surface Treatment
			International	Equivalent		
BHMAQ	BHMEQ	Flat-ended Type	9CrWMn	SKS3	Quenching Hardness 48~56HRC	—
BHMAS	BHMES		0Cr18Ni9	SUS304	—	
BHMAT	BHMET		9Cr18Mo	SUS440C	Quenching Hardness 48~53HRC	
BHMBQ	BHMFQ	Spherical type	9CrWMn	SKS3	Quenching Hardness 48~56HRC	SR Grinding Department
BHMBB	BHMBB		0Cr18Ni9	SUS304	—	
BHMBL	—		4Cr5MoSi V1	SKD61	Quenching Hardness 38~50HRC	
BHMBT	BHMBT	Cone head R-type	9Cr18Mo	SUS440C	Quenching Hardness 48~53HRC	—
BHMCQ	BHMGQ		9CrWMn	SKS3	Quenching Hardness 48~56HRC	
BHMCB	BHMCB		0Cr18Ni9	SUS304	—	
BHMCQ	BHMGQ	Cone shaped	9Cr18Mo	SUS440C	Quenching Hardness 48~53HRC	—
BHMDQ	BHMDQ		9CrWMn	SKS3	Quenching Hardness 48~56HRC	
BHMDB	BHMDB		0Cr18Ni9	SUS304	—	
BHMDT	BHMDT		9Cr18Mo	SUS440C	Quenching Hardness 48~53HRC	

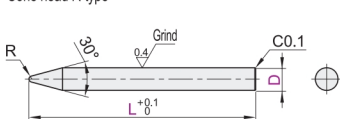
Flat-ended Type



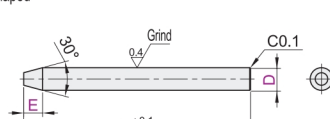
Spherical type



Cone head R-type



Cone shaped



❑ Fixed Tolerance Type

Model		D Tolerance	Minimum Unit 0.5	
Code	Minimum Unit 0.01		L	R
Flat-ended Type Spherical type Cone head R-type				
BHMAQ BHMBQ BHMCG	0.40~1.00			0.1
BHMAS BHMBB BHMCS	1.01~2.00	0 -0.005	3.0~32.0	0.2
BHMAT BHMCL BHMCT	2.01~3.00			0.4

❑ Fixed Tolerance Type

Model		D Tolerance	Minimum Unit 0.5	
Code	Minimum Unit 0.01		L	E
Cone shaped				
BHMDQ BHMDS BHMCT	0.40~1.00			
BHMDQ BHMDS BHMCT	1.01~2.00	0 -0.005	3.0~32.0	0.5~2.5
BHMDQ BHMDS BHMCT	2.01~3.00			

❑ Tolerance Selection Type

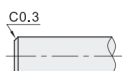
Model		D Tolerance	Minimum Unit 0.1	
Code	Minimum Unit 0.01		L	R
Flat-ended Type Spherical type Cone head R-type				
BHMEQ BHMFG BHMCG	0.40~1.00	U (+0.005) M (±0.002) D (-0.005) H (-0.01)	3.0~32.0	0.1
BHMBB BHMFB BHMCS	1.01~2.00			0.2
BHMBT BHMFT BHMGT	2.01~3.00			0.4

❑ Tolerance Selection Type

Model		D Tolerance	Minimum Unit 0.1	Minimum Unit 0.5
Code	Minimum Unit 0.01		L	E
Cone shaped				
BHMHQ BHMHS BHMHT	0.40~1.00	U (+0.005) M (±0.002) D (-0.005) H (-0.01)	3.0~32.0	0.5~2.5
BHMHQ BHMHS BHMHT	1.01~2.00			
BHMHQ BHMHS BHMHT	2.01~3.00			

Optional Processing

Code	Technical Specification	
CN	Changing Chamfer C	Selection Method CN Modifying Chamfer at D Dimension Section C0.1 to C0.3 ① Applicable to Sizes Above D1.5 ② Cannot Be Used with Added Guide Section (DB)



Code	Technical Specification	
DB	Adding Guide Section	Selection Method DB ① Applicable to Sizes Above D2.01, L5.0 ② Cannot Be Used Concurrently with Modified Chamfer C (CN)

