

External Thread Type.Stepped Type



Model(1Code) - 2Specification - 3Dg6 - 4Y - 5F - 6N - YCNC() WC AD
NNGGH - 6 - D6 - Y65 - F80 - N6 - YC

Optional Processing



W<V, Y≥17
Width Dimension of Two Planes at Size

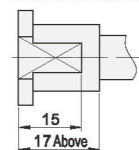


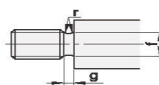
Diagram of a bolt with labels: $D=N$ When N , F , $N \times 15$.

① See the next page for the dimensions of the external thread tool withdrawal groove 2.
② Optional machining is shown in the table below.

M	Y+F
M3	$Y+F \geq 10$
M4	$Y+F \geq 12$
M6	$Y+F \geq 15.5$
M8	$Y+F \geq 19.5$
M10	$Y+F \geq 23.5$
M12	$Y+F \geq 29.5$
M16	$Y+F \geq 37$
M20	$Y+F \geq 45$

NNGGH
NNGGJ
NNGGK

Optional Processing

AD

Thread Coarse Threaded				Fine Thread			
Thread Diameter (M-N)	g	r	f	Thread Diameter (NC)	g	r	f
4	1.2-1.5	0.2-0.3	2.9-3.2	4	1.2-1.5	0.2-0.3	2.9-3.2
5			3.9-4.1	5			3.9-4.1
6			4.3-4.9	6			4.3-4.9
8	1.5-2.5	0.2-0.6	6.3-6.6	8	1.5-2.5	0.2-0.6	6.3-6.6
10			8.1-8.3	10			8.1-8.3
12	1.5-3.0		9.8-10.1	12			9.8-10.1
16		0.2-1.0	13.6-13.8	16	1.5-3.0	0.2-1.0	13.6-13.8
20	1.5-4.0		17.0-17.2	20	1.5-4.0		17.0-17.2
24			20.0-20.7	24			20.0-20.7
30	2.5-5.0	0.2-1.5	26.0-26.2	30	2.5-5.0	0.2-1.5	26.0-26.2