

Square Posts ▶ L Dimension Specified Type · L Dimension Thread Specified Type

One End External Thread, One End Internal Thread Type / Both Ends External Thread Type



Please order according to the diagram

①~③ Select the type and parameters in the order for ordering.

④ L Dimension Specified Type

⑤ Optional Processing

Model(①Code) - ②B - ③L - (④LC TD() TE())

KQAAP - B8 - L160 - LC



Quantity	1~9	10~
Price	100%	Separate Quotation

Price Excluding Tax (Yuan)

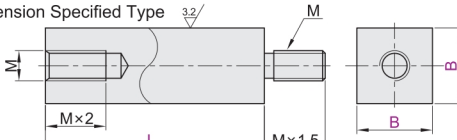
⑥ One End External Thread, One End Internal Thread Type



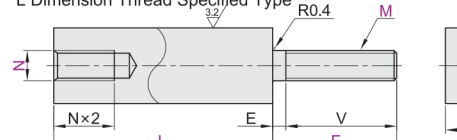
One End External Thread, One End Internal Thread Type		Material		Surface Treatment	L	Tolerance
L Dimension Specified Type	L Dimension Thread Specified Type	International	Equivalent			
KQAAP	KQABP	Q235	SS400	Black Oxide Finish	10~300	±0.2
KQAAQ	KQABQ			Electroless Nickel Plating	301~420	±0.3
KQAAR	KQABR					

⑦ Q235 materials are shipped with rust-preventive oil applied.

L Dimension Specified Type



L Dimension Thread Specified Type



⑧ L Dimension Specified Type

Model	Minimum Unit 1	M
Code	B	L
8	10~160	M4
10	15~310	M5
12	25~420	M6
15	30~420	M8
20	40~420	M10
25	50~420	M12
30	60~420	M16

⑧ L Dimension Thread Specified Type

Model	Minimum Unit 1	M	N	V
Code	B	L	F	
8	15~160	8~25	4 5	3 4 5
10	15~310	8~30	4 5 6	4 5 6
12	25~420	10~40	5 6 8	4 5 6 8
15	30~420	12~40	6 8 10	4 5 6 8
20	40~420	15~60	10 12	5 6 8 10 12
25	50~420	20~80	10 12 16	6 8 10 12 16
30	60~420	25~80	12 16 20	8 10 12 16

V=F-E
Vmax=M×5

⑨ Minimum Value for Incomplete Thread Portion

M	Emin
4	2
5	3
6	4
8	4
10	5
12	6
16	7
20	9



Please order according to the diagram

①~④ Select the type and parameters in the order for ordering.

⑤ L Dimension Thread Specified Type

⑥ Optional Processing

Model(①Code) - ②B - ③L - ④M·N - (⑤LC TD() TE())

KQBBP - B8 - L160 - M5-N5 - LC



Quantity	1~9	10~
Price	100%	Separate Quotation

Price Excluding Tax (Yuan)

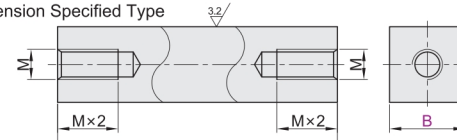
⑦ Both Ends Internal Thread Type



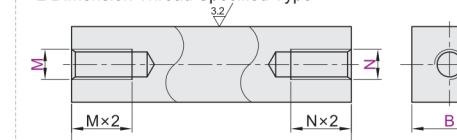
Both Ends Internal Thread Type		Material		Surface Treatment	L	Tolerance
L Dimension Specified Type	L Dimension Thread Specified Type	International	Equivalent			
KQBAP	KQBBP	Q235	SS400	Black Oxide Finish	10~300	±0.2
KQBAQ	KQBQQ			Electroless Nickel Plating	301~420	±0.3
KQBAR	KQBRR					

⑦ Q235 materials are shipped with rust-preventive oil applied.

L Dimension Specified Type



L Dimension Thread Specified Type



⑧ L Dimension Specified Type

Model	Minimum Unit 1	M
Code	B	L
8	20~160	M4
10	20~310	M5
12	25~420	M6
15	30~420	M8
20	40~420	M10
25	50~420	M12
30	60~420	M16

⑧ L Dimension Thread Specified Type

Model	Minimum Unit 1	M·N
Code	B	L
8	20~160	3 4 5
10	20~310	4 5 6
12	25~420	4 5 6 8
15	30~420	4 5 6 8
20	40~420	5 6 8 10 12
25	50~420	6 8 10 12 16
30	60~420	8 10 12 16

Optional Processing

Code	Technical Specification								
LC	Change L Dimension Tolerance [Selection Method] LC □ L size tolerance L 10~300 Change to: ±0.05; L 301~420 Change to: ±0.10								
TD()	Addition of Side Screw Hole [Selection Method] TD15-D10 □ Minimum Unit 1 □ When D is selected as 0, there will be 1 screw hole □ Please note when specifying TD and D dimensions to consider interference between the two screw holes. □ M: the screw hole depth is 1.5×M₁. <table border="1"> <tr><td>B</td><td>M₁</td></tr> <tr><td>8~10</td><td>M3</td></tr> <tr><td>12~20</td><td>M4</td></tr> <tr><td>25~30</td><td>M5</td></tr> </table>	B	M ₁	8~10	M3	12~20	M4	25~30	M5
B	M ₁								
8~10	M3								
12~20	M4								
25~30	M5								
TE()	Addition of Two Side Screw Holes (Addition of screw holes on the side at 90 degrees to TD) [Selection Method] TE15-E30 □ Minimum Unit 1 □ When E is selected as 0, there will be 1 screw hole □ This optional processing must be used in conjunction with TD. □ Please note when specifying TE and E dimensions to consider interference between the two screw holes. □ For the type with one end external thread and one end internal thread, the processing dimension is specified from the internal thread end face. □ TE cannot be specified at the same position as TD. □ N₁: the screw hole depth is 1.5×N₁. <table border="1"> <tr><td>B</td><td>N₁</td></tr> <tr><td>8~10</td><td>M3</td></tr> <tr><td>12~20</td><td>M4</td></tr> <tr><td>25~30</td><td>M5</td></tr> </table>	B	N ₁	8~10	M3	12~20	M4	25~30	M5
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8~10	M3								
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